



**DCI, Inc.**  
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## Vital Statistics

**Year Founded:** 1955

## Who We Are

DCI, INC., an employee owned company, is a leader in the manufacturing and servicing of both shop and field-fabricated storage and processing equipment. Proudly serving the pharmaceutical, chemical, cosmetic and biotech industries, DCI has remained true to our commitment to quality since 1955 through our design and fabrication services.

Quality manufactured tanks/capabilities include WFI Storage Tanks, Vial Stopper Washers, Fermenters, Bioreactors, Pressure Vessels, Portable Tanks, CIP Sprayball Testing, Passivation and Electropolishing, High Shear Mixers and Dispersers, and Pre-validation/Documentation Packages.

DCI, Inc. was established in 1955 as Dairy Craft, Inc., producing stainless steel storage tanks for the dairy industry. By 1969, the company had outgrown its original facility and moved operations to its present location in St. Cloud, Minnesota, which includes production facility and corporate offices.

## Major Markets

AS A CUSTOM FABRICATOR, we proudly serve the biotech, pharmaceutical, chemical, and cosmetic industries:

- Tanks/Vessels
- Mixers/Agitators
- Manways, Heads, other Components
- Replacement parts
- Field Service/Modification
- Site-Fab Field Tank Fabrication

## Services Offered

**Technical Services:** Custom design and fabrication.

**Quality Assurance:** Positive Material Identification (PMI) to assure material traceability of components built into our product, including checking materials as received and checks on the shop floor. Final PMI of the finished product also available per customer request. Analysis performed using NITON® X-Ray Fluorescence (XRF) hand-held alloy analyzers.



**Austenitic stainless steel material selection:** type 304/304L, 316/316L, high purity 316/316L ESR (electro-slag remelted), alloys such as AL6XN®, Inconel®, Hastelloy® and other high nickel-chrome-moly grades.

**Surface finishes:** #2B mill finish through 10 Ra finish and electropolishing. ASME, ASME BPE, CE & CRN design.

[www.dciinc.com](http://www.dciinc.com)

