



**3M Drug Delivery Systems**  
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At 3M, it's all about your success. That's why more than 50% of all MDIs worldwide and 80% of all transdermal systems in the U.S. utilize 3M drug delivery technology.

**Vital Statistics**

**Year Founded:** 1902

**Number of Employees:** 75,000

**Annual Worldwide Revenues:** \$24.5 billion

**Who We Are**

WITH MORE THAN 50 YEARS of global pharmaceutical manufacturing experience, 3M Drug Delivery Systems is equipped to satisfy your inhalation and transdermal manufacturing requirements, including controlled substance (CII-CV) capabilities. With small order flexibility and cGMP compliant facilities capable of producing the necessary volumes from clinical through commercial supply, we have the capacity to meet your needs. Our supply chain management and lean six sigma expertise ensure timely delivery of products worldwide.



**Major Markets**

WE OFFER A FULL RANGE of feasibility, development and manufacturing capabilities to help get your product to market. Products manufactured by 3M are currently sold in more than 60 countries on six continents. In-house resources, including toxicology, analytical, regulatory affairs, quality assurance, analytics, operations, and marketed product support, are available to support each step of the development process.

**Services Offered**

3M IS A LEADER in inhalation research and development. Our proven, 50-year track record includes development of the first metered-dose inhaler (MDI). Today, we deliver large volumes of MDIs annually.

With our proven transdermal formulation and development experience, we have the capability to create full systems to solve formulation challenges or recommend and supply components, including backings, membranes, liners and tapes, for use in your own system.

Our global pharmaceutical manufacturing experience make 3M the reliable choice for your manufacturing partner. Specializing in inhalation and transdermal dosage forms, 3M is uniquely equipped to satisfy your requirements, including controlled substance (CII-CV) capabilities.

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