



Ben Venue Laboratories
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Vital Statistics

Year Founded: 1938

Number of Employees: 1,180

Key Personnel: Bill Conway, Director of New Business and Development.

Who We Are

BEN VENUE IS AN EXPERIENCED contract manufacturer of parenterals and can produce clinical to commercial batches of liquid or lyophilized sterile products. The National Cancer Institute has relied on Ben Venue continuously since 1967 – establishing one of the longest-running relationships in the drug industry.

Ben Venue's facilities include 20 production lyophilizers, totaling more than 5,300 square feet of shelf space, 8 aseptic filling suites, terminal sterilization facilities, 9 packaging lines, automatic inspection equipment, and 3 laboratory lyophilizers. The company handles cytotoxic and non-cytotoxic products with batch sizes from pilot-scale to large production volume.

A separate cytotoxic/genotoxic facility is under construction to expand and enhance current capabilities.

The 240,000 square foot building will house 3 fill suites and 9 lyophilizers totaling 2,300 square feet of shelf space. Ben Venue's agreements with clients provide confidentiality and segregation of customer products, supplies, and records. Ben Venue Laboratories is a wholly owned subsidiary of Boehringer Ingelheim Corporation and is part of the Boehringer Ingelheim worldwide group of companies.

Major Markets

MAJOR PHARMACEUTICAL and biotechnology companies, along with start-up companies, bring their products to Ben Venue for dosage-form development, clinical manufacturing and commercial production. Ben Venue Laboratories develops and produces sterile parenteral products in both lyophilized and liquid forms,



including diagnostics and veterinary products. We are audited by FDA, EMEA and MCA, and other international organizations.

Services Offered

- Aseptic filling
- Lyophilization
- Vacuum drying from nonaqueous solvents
- Terminal sterilization of liquids
- Packing, labeling and cartoning
- Product-specific process validation
- Product and process development of sterile products
- Formulation development
- Cycle development for lyophilization
- Cycle development for terminal sterilization
- Dedicated cytotoxic production facility
- Performance of stability studies
- Analytical methods development
- Chemical and microbiological control labs
- Methods validation

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